



DATASHEET
 Single-Phase Hybrid/AC Inverter
 HI-3.0-E / 3.7 / 4.6 / 5.0 / 6.0
 ACI-3.0-E / 3.7 / 4.6 / 5.0 / 6.0



Fox ESS

HYBRID/AC INVERTER

Harness the power of the sun day and night with the ground-breaking range of Hybrid & AC inverters from Fox ESS.

Full of advanced features and compatible with our very own range of high-voltage batteries, the hybrid range from Fox ESS. It is a new class of Inverter.



Fox ESS storage solutions are available with advanced and intuitive app based remote control and monitoring functionality.



Easy Installation

Flexible configuration, plug and play set-up, built-in fuse protection.



High Voltage

Includes high-voltage batteries for maximum round-trip efficiency.



IP65 Rated

Engineered to last with maximum flexibility. Suitable for outdoor installation.



Remote Monitoring

Monitor your system remotely via smartphone app or web portal.



up to
6kW
 charge/
 discharge

REFINED – POWERFUL – FLEXIBLE

BATTERY EXPANSION EASY UPGRADE



Expand your system easily by simply adding additional batteries. There are six battery size options, and Max. seven batteries can be installed in series, providing up to 33.24kWh of storage capacity.

For more about the Fox ESS range, visit:

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TECHNICAL SPECIFICATIONS

Model	H1-3.0-E AC1-3.0-E	H1-3.7-E AC1-3.7-E	H1-4.6-E AC1-4.6-E	H1-5.0-E AC1-5.0-E	H1-6.0-E AC1-6.0-E
INPUT PV (ONLY FOR HYBRID)					
Max. Input Power [W]	3900 A:2000 B:2000	4680 A:2400 B:2400	5980 A:3000 B:3000	6500 A:3300 B:3300	7800 A:3900 B:3900
Max. Input Voltage [V]			600		
Start-up Input Voltage [V]			75		
Rated Input Voltage [V]			360		
MPPT Operating Voltage Range [V]			80 ~ 550		
Max. Input Current [A]			13.5/13.5		
Max. Short-circuit Current [A]			15/15		
No. of Independent MPP Trackers			2		
No. of Strings per MPP Tracker			1		
BATTERY CONNECTION					
Battery Type	Lithium Battery (LFP)				
Battery Voltage [V]	85 ~ 450				
Max. Charge/Discharge Current [A]	40				
Communication Interface	CAN(Communicate With Inverter), RS485 (Upgrade BMS)				
AC INPUT AND OUTPUT (GRID)					
Max. AC Input Power [VA]	7000	7680	9600	10000	12000
Max. AC Input Current (per phase) [A]	31.8	34.9	43.6	45.5	54.5
Rated Output Power [W]	3000	3680	4600	5000	6000
Max. Output Apparent Power [VA]	3300	4048	5060	5500	6600
Rated Output Current (per phase) [A]	13.0	16.0	20.0	21.7	26.1
Max. Output Current [A]	14.3	17.6	22.0	23.9	28.7
Rated Grid Voltage [V]	220/230/240				
Rated Grid Frequency [Hz]	50/60				
Power Factor	1 (Adjustable from 0.8 leading to 0.8 lagging)				
THDi [%]	<3 @rated power				
EPS OUTPUT (WITH BATTERY)					
Max. Output Apparent Power [VA]	5000	5000	6000	6000	6000
Peak Output Apparent Power (60s) [VA]	6000	6000	7200	7200	7200
Max. Current (per phase) [A]	21.7	21.7	26.1	26.1	26.1
Rated Output Voltage [V]	220/230/240				
Rated Output Frequency [Hz]	50/60				
Power Factor	1 (Adjustable from 0.8 leading to 0.8 lagging)				
THDv (linear Load) [%]	<2 @rated power				
Switch time [ms]	<20				
EFFICIENCY					
Euro Efficiency [%]			97.00		
Max. Efficiency [%]			97.80		
Max. Battery Charge Efficiency (PV to BAT) (@full load) [%]			98.50		
Max. Battery Discharge Efficiency (BAT to AC) (@full load) [%]			97.00		
PROTECTION					
Insulation Monitoring	YES				
Residual Current Monitoring	YES				
DC Reverse Polarity Protection	YES				
Anti-islanding Protection	YES				
AC Short-circuit Protection	YES				
AC Overcurrent/Overvoltage Protection	YES				
DC Switch	YES				
SPD	DC: Type II, /AC: Type III				
GENERAL DATA					
Dimensions (WxHxD) [mm]	430*410*178				
Weight [kg]	23				
Installation	Wall-Mounted				
Topology	Transformerless				
Cooling Method	Natural				
Noise Emission [dB]	35				
Max. Operating Altitude [m]	2000				
Operating Temperature Range [°C]	-25 ~ 60				
Humidity (No Condensation) [%]	0 ~ 100				
Protection Degree	IP65				
Standby consumption[W]	<10				
Monitoring Module	WiFi, LAN, 4G, GPRS (Optional)				
Communication	2*RS485, DRM, Ripple Control, USB				
Display	LCD, App, Website				
STANDARD COMPLIANCE (MORE AVAILABLE UPON REQUEST)					
Safety	EN 62109-1, EN 62109-2				
EMC	EN 61000-6-2, EN 61000-6-3				
Grid Regulation	EN50549-1, C10 / 11, VDE-AR-N 4105, G98, G99, CEI 0-21, NRS 097-2-1, AS / NZS 4777.2				

* More technical characteristics are available on demand and customized.

EN



3.0-6.0kW

HYBRID/AC

User Manual

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1. Notes on This Manual

1.1 Scope of Validity

This manual describes the assembly, installation, commissioning, maintenance and troubleshooting of the following model(s) of Fox products:

H1- 3.0-E H1- 3.7-E H1- 4.6-E H1- 5.0-E H1- 6.0-E
 AC1- 3.0-E AC1- 3.7-E AC1- 4.6-E AC1- 5.0-E AC1-6.0-E





Note: Please keep this manual where it will be accessible at all times.

1.2 Target Group




This manual is for qualified electricians. The tasks described in this manual only can be performed by qualified electricians.





1.3 Symbols Used

The following types of safety instructions and general information appear in this document as described below:

	Danger! “Danger” indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	Warning! “Warning” indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	Caution! “Caution” indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
	Note! “Note” provides important tips and guidance.

This section explains the symbols shown on the inverter and on the type label:

Symbols	Explanation
	Symbol Explanation CE mark. The inverter complies with the requirements of the applicable CE guidelines.
	Beware of hot surface. The inverter can become hot during operation. Avoid contact during operation.
	Danger of high voltages. Danger to life due to high voltages in the inverter!

	Danger. Risk of electric shock!
	Danger to life due to high voltage. There is residual voltage in the inverter which needs 5 min to discharge. Wait 5 min before you open the upper lid or the DC lid.
	Read the manual.
	Product should not be disposed as household waste.

2. Safety

2.1 Appropriate Usage

H1/AC1 series inverter are designed and tested in accordance with international safety requirements. However, certain safety precautions must be taken when installing and operating this inverter. The installer must read and follow all instructions, cautions and warnings in this installation manual.

- All operations including transport, installation, start-up and maintenance, must be carried out by qualified, trained personnel.
- The electrical installation & maintenance of the inverter shall be conducted by a licensed electrician and shall comply with local wiring rules and regulations.
- Before installation, check the unit to ensure it is free of any transport or handling damage, which could affect insulation integrity or safety clearances. Choose the installation location carefully and adhere to specified cooling requirements. Unauthorized removal of necessary protections, improper use, incorrect installation and operation may lead to serious safety and shock hazards or equipment damage.
- Before connecting the inverter to the power distribution grid, contact the local power distribution grid company to get appropriate approvals. This connection must be made only by qualified technical personnel.
- Do not install the equipment in adverse environmental conditions such as in close proximity to flammable or explosive substances; in a corrosive environment; where there is exposure to extreme high or low temperatures; or where humidity is high.
- Do not use the equipment when the safety devices do not work or are disabled.
- Use personal protective equipment, including gloves and eye protection during the installation.
- Inform the manufacturer about non-standard installation conditions.
- Do not use the equipment if any operating anomalies are found. Avoid temporary repairs.
- All repairs should be carried out using only approved spare parts, which must be installed in accordance with their intended use and by a licensed contractor or authorized Fox service representative.
- Liabilities arising from commercial components are delegated to their respective manufacturers.
- Any time the inverter has been disconnected from the public network, please be extremely

cautious as some components can retain charge sufficient to create a shock hazard. Prior to touching any part of the inverter please ensure surfaces and equipment are under touch safe temperatures and voltage potentials before proceeding.

2.2 PE Connection and Leakage Current

- The end-use application shall monitor the protective conductor by residual current operated protective device (RCD) with rated fault current $I_{fn} \leq 280\text{mA}$ which automatically disconnects the device in case of a fault.
- DC differential currents are created (caused by insulation resistance and through capacities of the PV generator). In order to prevent unwanted triggering during operation, the rated residual current of the RCD has to be min 240mA. The device is intended to connect to a PV generator with a capacitance limit of approx. 700nf.



WARNING!

High leakage current! Earth connection essential before connecting supply.

- Incorrect grounding can cause physical injury, death or equipment malfunction and increase electromagnetic interference.
- Make sure that grounding conductor is adequately sized as required by safety regulations.
- Do not connect the ground terminals of the unit in series in case of a multiple installation. This product can cause current with a DC component, where a residual current operated protective device (RCD) or monitoring device (RCM) is used for protection in case of direct or indirect contact, only an RCD or RCM of type B is allowed on the supply side of this product.

For UK

- The installation that connects the equipment to the supply terminals shall comply with the requirements of BS 7671.
- Electrical installation of PV system shall comply with requirements of BS 7671 and IEC 60634-7-712.
- No protection settings can be altered.
- User shall ensure that the equipment is so installed, designed and operated to maintain at all times compliance with requirements of ESQCR22(1)(a).

For AU

- Electrical installation and maintenance shall be conducted by licensed electrician and shall comply with Australia National Wiring Rules.

2.3 Surge Protection Devices (SPDs) for PV Installation

WARNING!

Over-voltage protection with surge arresters should be provided when the PV power system is installed. The grid connected inverter is not fitted with SPDs in both PV input side and mains side.

Lightning will cause damage either from a direct strike or from surges due to a nearby strike.

Induced surges are the most likely cause of lightning damage in majority of installations, especially in rural areas where electricity is usually provided by long overhead lines. Surges may impact on

both the PV array conduction and the AC cables leading to the building. Specialists in lightning protection should be consulted during the end use application. Using appropriate external lightning protection, the effect of a direct lightning strike into a building can be mitigated in a controlled way, and the lightning current can be discharged into the ground.

Installation of SPDs to protect the inverter against mechanical damage and excessive stress include a surge arrester in case of a building with external lightning protection system (LPS) when separation distance is kept. To protect the DC system, surge suppression device (SPD type2) should be fitted at the inverter end of the DC cabling and at the array located between the inverter and the PV generator, if the voltage protection level (VP) of the surge arresters is greater than 1100V, an additional SPD type 3 is required for surge protection for electrical devices.

To protect the AC system, surge suppression devices (SPD type2) should be fitted at the main incoming point of AC supply (at the consumer's cutout), located between the inverter and the meter/distribution system; SPD (test impulse D1) for signal line according to EN 61632-1. All DC cables should be installed to provide as short a run as possible, and positive and negative cables of the string or main DC supply should be bundled together.

Avoiding the creation of loops in the system. This requirement for short runs and bundling includes any associated earth bundling conductors. Spark gap devices are not suitable to be used in DC circuits once conducting; they won't stop conducting until the voltage across their terminals is typically below 30 volts.

3. Introduction

3.1 Basic Features

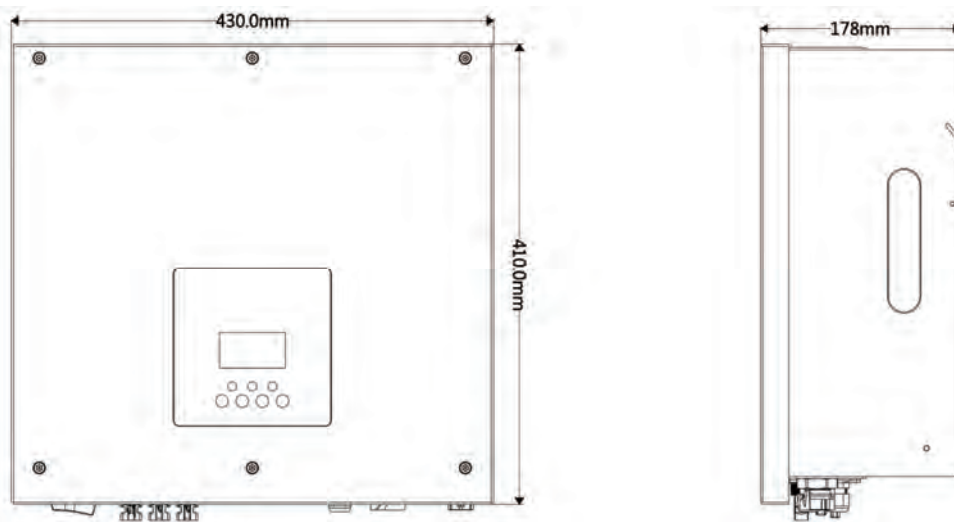
H1/AC1 series are high-quality inverters which can convert solar energy to AC energy and store energy into battery. The inverter can be used to optimize self-consumption, store in the battery for future use or feed-in to public grid. Work mode depends on PV energy and user's preference.

- System advantages:
 - Advanced DSP control technology.
 - Utilizes the latest high-efficiency power component.
 - Advanced anti-islanding solutions.
 - IP65 protection level.
 - Max. Efficiency up to 97.8%. EU efficiency up to 97.0%. THD<3%.
 - Safety & Reliability: Transformerless design with software and hardware protection.
 - Export limitation (CT/Meter/DRM0/ESTOP).
 - Power factor regulation. Friendly HMI.
 - LED status indications.
 - LCD display technical data, human-machine interaction through four touch keys.
 - PC remote control.

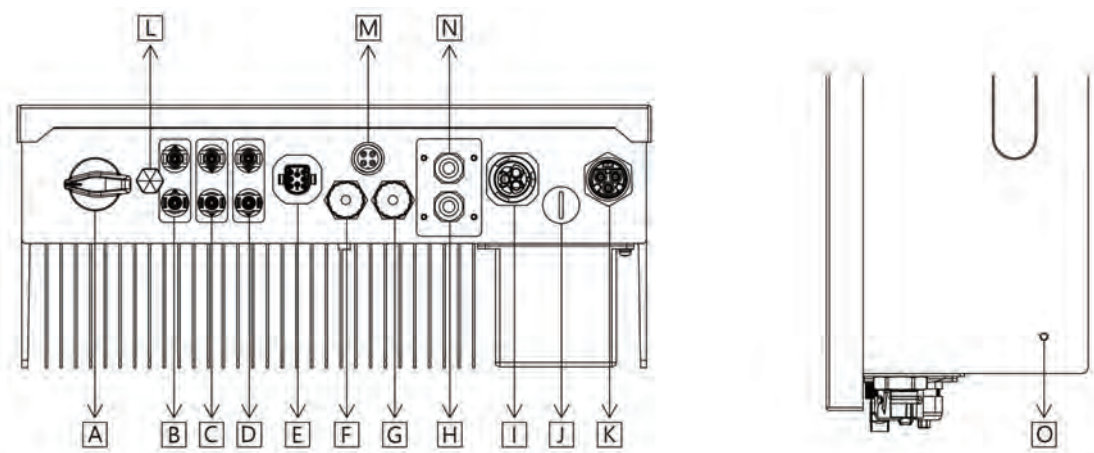
- Work modes:

Work modes	Description
Self-use (with PV Power)	Priority: load>battery>grid The energy produced by the PV system is used to optimize self-consumption. The excess energy is used to charge the batteries, then exported to grid.
Self-use (without PV Power)	When no PV supplied, battery will discharge for local loads firstly, and grid will supply power when the battery capacity is not enough.
Feed in priority	Priority: load>grid>battery In the case of the external generator, the power generated will be used to supply the local loads firstly, then export to the public grid. The redundant power will charge the battery.
Force time use	Priority: battery>load>grid (when charging) Priority: load>battery>grid (when discharging) This mode applies the area that has electricity price between peak and valley. User can use off-peak electricity to charge the battery. The charging and discharging time can be set flexibly, and it also allows to choose whether charge from the grid or not.
Back up mode	When the grid is off, system will supply emergency power from PV or battery to supply the home loads (Battery is necessary in EPS mode).

3.2 Dimensions



3.3 Terminals of Inverter



Item	Description
A	DC Switch (For Hybrid Only)
B	PV1 (For Hybrid Only)
C	PV2 (For Hybrid Only)
D	Battery Connector
E	METER/CT/RS485
F	Ethernet
G	BMS
H	DRM
I	BACK-UP
J	USB
K	AC Connector
L	Waterproof Lock Valve
M	WiFi / GPRS
N	COM
O	Grounding Screw

4. Technical Data

4.1 PV Input (For Hybrid Only)

Model	H1-3.0-E	H1-3.7-E	H1-4.6-E	H1-5.0-E	H1-6.0-E
PV					
Max. recommended DC power [W]	4500	5550	6900	7500	9000
Max. DC voltage [V]	600				
Nominal DC operating voltage [V]	360				
Max. input current (input A / input B) [A]	A:12.5 / B:12.5				
Max. short circuit current (input A / input B) [A]	A:15 / B:15				
Max. inverter backfeed current to the array [mA]	0				
MPPT voltage range [V]	80-550	80-550	80-550	80-550	80-550
Start-up voltage [V]	75	75	75	75	75
No. of MPP trackers	2	2	2	2	2
Strings per MPP tracker	1	1	1	1	1
DC switch	Optional				

4.2 Battery

Model	H1-3.0-E AC1-3.0-E	H1-3.7-E AC1-3.7-E	H1-4.6-E AC1-4.6-E	H1-5.0-E AC1-5.0-E	H1-6.0-E AC1-6.0-E
BATTERY					
Battery type	Li-Ion				
Battery voltage range [V]	85-450				
Recommended battery voltage [V]	300VDC				
Max. charge/discharge power [W]	6000W				
Max. charge current [A]	35				
Max. discharge current [A]	35				
Communication interfaces	CAN / RS485				
Reverse connect protection	Yes				

4.3 AC Output/Input

Model	H1-3.0-E	H1-3.7-E	H1-4.6-E	H1-5.0-E	H1-6.0-E
	AC1-3.0-E	AC1-3.7-E	AC1-4.6-E	AC1-5.0-E	AC1-6.0-E
AC OUTPUT					
Nominal AC power [VA]	3000	3680	4600	4999	6000
Max. apparent AC power [VA]	3000*/3300	3680*/4048	5060	5500	6600
Rated grid voltage (AC voltage range) [V]	220 / 230 / 240 (180 to 270)				
Rated grid frequency [Hz]	50 / 60				
Nominal AC current [A]	13	16	20	21.7	26.1
Max. AC current [A]	14.4	16/17.6	22	23.9	28.7
Inrush current	25.2A, 1.75ms				
Displacement power factor	0.8 leading to 0.8 lagging				
Total harmonic distortion (THDi, rated power)	<3%				
AC INPUT					
Nominal AC power [VA]	3000+4000 (Bypass)	3680+4000 (Bypass)	4600+5000 (Bypass)	4999+5000 (Bypass)	6000+6000 (Bypass)
Nominal AC current [A]	13+17.4 (Bypass)	16+17.4 (Bypass)	20+21.7 (Bypass)	21.7+21.7 (Bypass)	26.1+26.1 (Bypass)
Max. AC current [A]	14.4+21.7 (Bypass)	16+21.7 (Bypass)	21+26.0 (Bypass)	21.7+26.0 (Bypass)	26.1+26.1 (Bypass)
Rated grid voltage (AC voltage range) [V]	220 / 230 / 240 (180 to 270)				
Rated grid frequency [Hz]	50 / 60				

Note: "*" means for the UK only.

4.4 EPS Output

Model	H1-3.0-E	H1-3.7-E	H1-4.6-E	H1-5.0-E	H1-6.0-E
	AC1-3.0-E	AC1-3.7-E	AC1-4.6-E	AC1-5.0-E	AC1-6.0-E
EPS OUTPUT (WITH BATTERY)					
EPS MAX power [VA]	5000	5000	6000	6000	6600
EPS rated power [VA]	4000	4000	5000	5000	6000
EPS rated voltage [V], frequency [Hz]	230VAC, 50 / 60				
EPS rated current [A]	17.4	17.4	21.7	21.7	26.1
EPS peak power [W]	7200, 10s				
Switch time [s]	<20ms				
Total harmonic distortion (THDv, linear load)	<2%				
Compatible with the generator	Yes				

4.5 Efficiency, Safety and Protection

Model	H1-3.0-E	H1-3.7-E	H1-4.6-E	H1-5.0-E	H1-6.0-E
	AC1-3.0-E	AC1-3.7-E	AC1-4.6-E	AC1-5.0-E	AC1-6.0-E
EFFICIENCY					
MPPT efficiency	99.90%	99.90%	99.90%	99.90%	99.90%
Euro-efficiency	97.00%	97.00%	97.00%	97.00%	97.00%
Max. efficiency	97.80%	97.80%	97.80%	97.80%	97.80%
Max. battery charge efficiency (PV to BAT) (@full load)	98.50%	98.50%	98.50%	98.50%	98.50%
Max. battery discharge efficiency (BAT to AC) (@full load)	97.00%	97.00%	97.00%	97.00%	97.00%
Standby consumption [W] (Idle)	<3				
PROTECTION					
Anti-Islanding protection	Yes				
Insulation monitoring	Yes				
Residual current monitoring	Yes				
AC short circuit protection	Yes				
AC output over current protection	Yes				
AC output over voltage protection	Yes				
Surge protection	Yes				
Temperature protection	Yes				
STANDARD					
Safety	IEC62109-1 /-2 / IEC62040/				
EMC	EN 61000-6-1 / EN 61000-6-2 / EN 61000-6-3				
Certification	G98 / G99 / AS4777.2-2015 / EN50549-1 / CEI 0-21 / VDE-AR-N 4105 / NRS097-2-1 and so on				

4.6 General Data

Dimensions (WxHxD) [mm]	430*410*178
Weight [kg]	23
Cooling concept	Natural
Topology	Transformerless
Communication	Ethernet, Meter, WiFi/GPRS/LAN (optional), DRM, USB, CT
LCD display	Backlight 16*4 character
Button	Capacitive touch sense
Standard warranty	Standard 5 years
Ingress protection	IP65
Operating temperature range [°C]	-20..... +60°C (derating at +45°C)
Humidity [%]	0~100 (non-condensing)
Altitude [m]	<2000
Storage temperature [°C]	-40..... +70°C
Noise emission(typical) [dB]	40
Over voltage category	III(AC), II(DC)

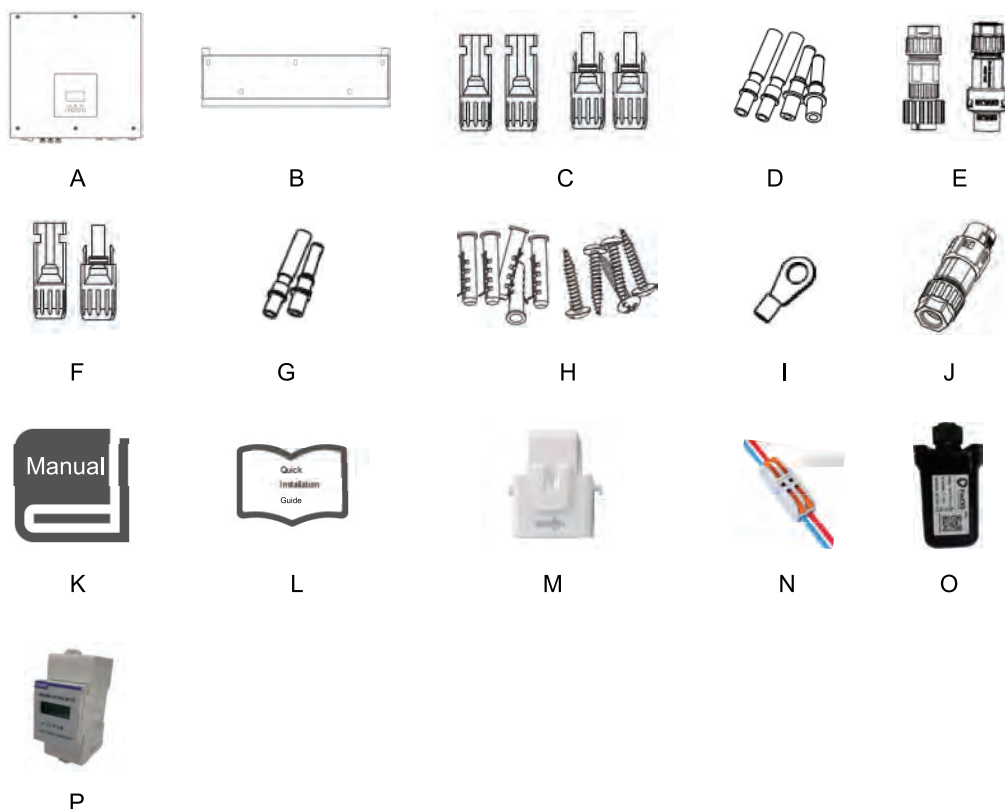
5. Installation

5.1 Check for Physical Damage

Make sure the inverter is intact during transportation. If there is any visible damage, such as cracks, please contact your dealer immediately.

5.2 Packing List

Open the package and take out the product, please check the accessories first. The packing list shown as below.



Object	Quantity	Description	Object	Quantity	Description
A	1	Inverter	I	1	Earth terminal
B	1	Bracket	J	1	Communication connector
C	4	PV connectors (for hybrid only) (2*positive, 2*negative)	K	1	Product manual
D	4	PV pin contacts (for hybrid only) (2*positive, 2*negative)	L	1	Quick installation guide
E	2	AC connectors	M	1	CT (with 10m cable)
F	2	Battery connectors (1*positive, 1*negative)	N	1	CT extension connector
G	2	Battery pin contacts (1*positive, 1*negative)	O	1	WiFi/LAN/GPRS (Optional)
H	5	Expansion tubes & Expansion screws	P	1	Meter (Optional)

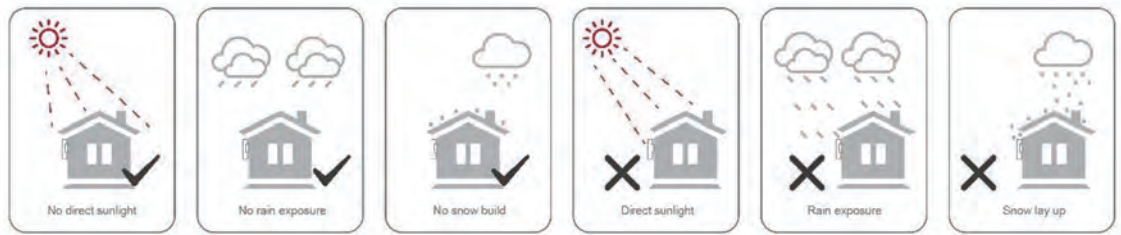
5.3 Mounting

- Installation Precaution

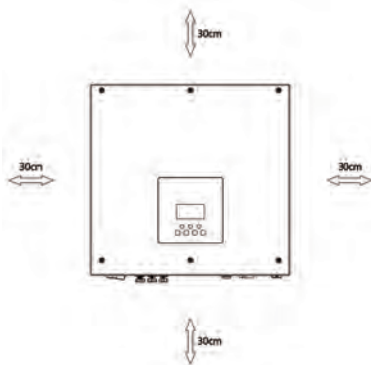
Make sure the installation site meets the following conditions:

- Not in direct sunlight.
- Not in areas where highly flammable materials are stored.
- Not in potential explosive areas.
- Not in the cool air directly.
- Not near the television antenna or antenna cable.
- Not higher than altitude of about 2000m above sea level.
- Not in environment of precipitation or humidity (> 95%).
- Under good ventilation condition.
- The ambient temperature in the range of -20°C to +60°C.
- The slope of the wall should be within +5°.
- The wall hanging the inverter should meet conditions below:
 1. Solid brick/concrete, or strength equivalent mounting surface;
 2. Inverter must be supported or strengthened if the wall's strength isn't enough (such as wooden wall, the wall covered by thick layer of decoration).

Please avoid direct sunlight, rain exposure, snow laying up during installation and operation.



- Space Requirement



Position	Min Size
Left	30cm
Right	30cm
Top	30cm
Bottom	30cm
Front	30cm

- Mounting Steps

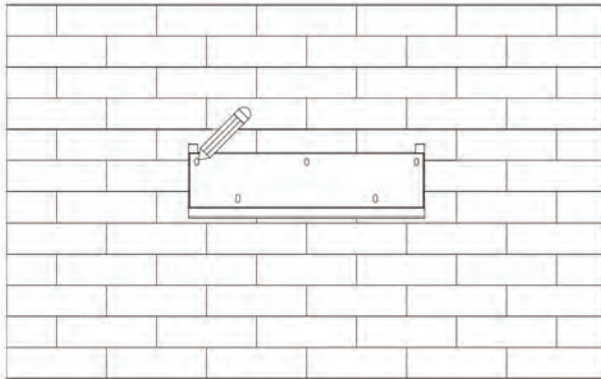
Tools required for installation:

- Manual wrench;
- Electric drill (drill bit set 8mm);
- Crimping pliers;
- Stripping pliers;
- Screwdriver.



Step 1: Fix the bracket on the wall

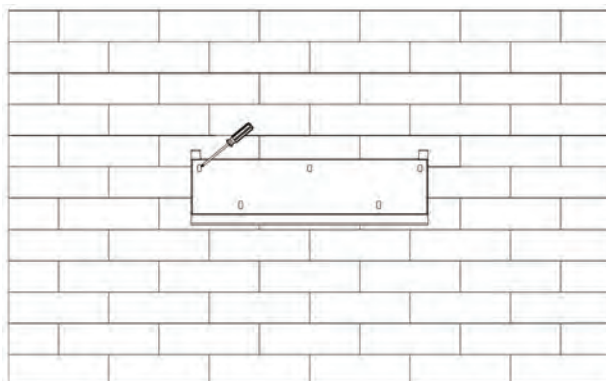
Choose the place you want to install the inverter. Place the bracket on the wall and mark the position of the 5 holes from bracket.



Drill holes with electric drill, make sure the holes are at least 50mm deep, and then tighten the expansion tubes.

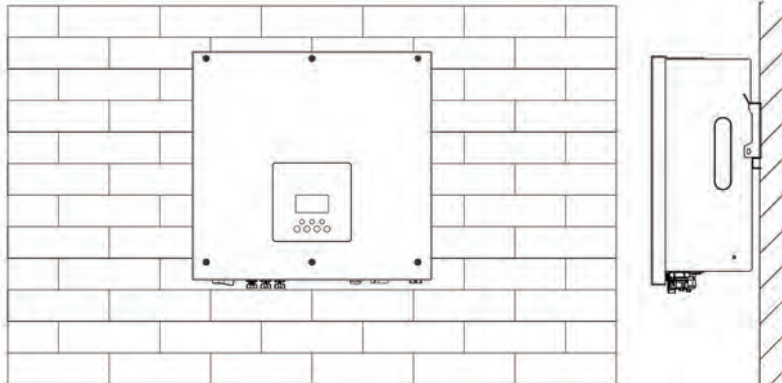


Insert the expansion tubes into the holes and tighten them. Install the bracket with the expansion screws.



Step 2: Match the inverter with wall bracket

Hang the inverter over the bracket, slightly lower the inverter, and make sure the 2 mounting bars on the back are fixed with the 2 grooves from bracket properly.



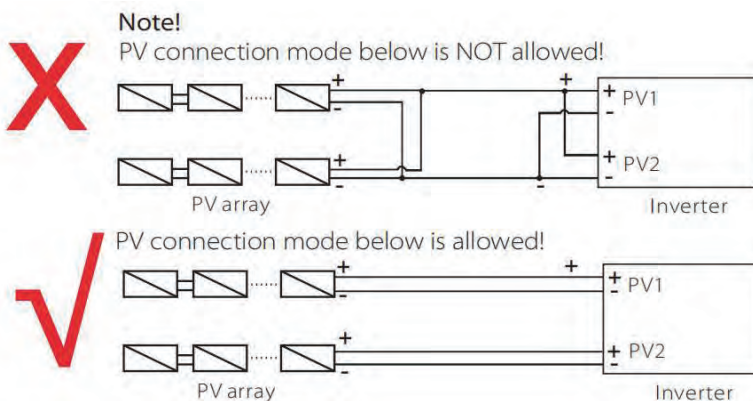
6. Electrical Connection

6.1 PV Connection (For Hybrid Only)

Step 1: PV String Connection

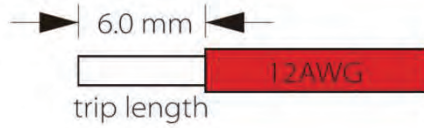
H1 series inverters can be connected with 2-strings of PV modules. Please select suitable PV modules with high reliability and quality. Open circuit voltage of module array connected should be less than 600V, and operating voltage should be within the MPPT voltage range.

	<p>Note! Please choose a suitable external DC switch if the inverter does not have a built-in DC switch.</p>
	<p>Warning! PV module voltage is very high and within a dangerous voltage range, please comply with the electric safety rules when connecting.</p>
	<p>Warning! Please do not make PV positive or negative to ground!</p>
	<p>Note! PV modules: Please ensure they are the same type, have the same output and specifications, are aligned identically, and are tilted to the same angle. In order to save cable and reduce DC loss, we recommend installing the inverter as near to the PV modules as possible.</p>

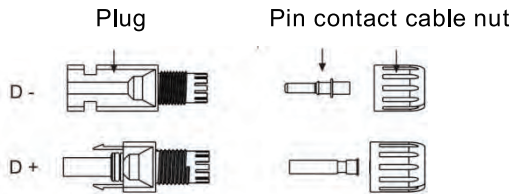


Step 2: PV Wiring

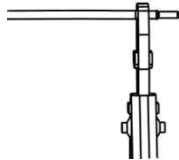
- Turn off the DC switch.
- Choose 12 AWG wire to connect the PV module.
- Trim 6mm of insulation from the wire end.



- Separate the DC connector (PV) as below.



- Insert striped cable into pin contact and ensure all conductor strands are captured in the pin contact.
- Crimp pin contact by using a crimping plier. Put the pin contact with striped cable into the corresponding crimping pliers and crimp the contact.



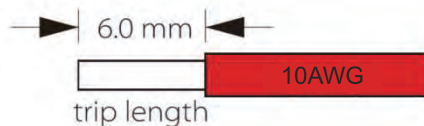
- Insert pin contact through the cable nut to assemble into back of the male or female plug. When you feel or hear a “click” the pin contact assembly is seated correctly.



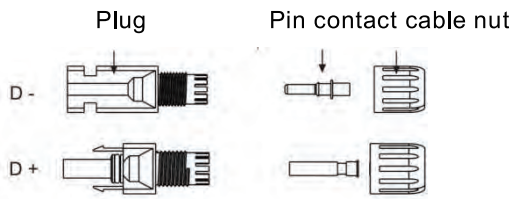
- Unlock the DC connector
 - Use the specified wrench tool.
 - When separating the DC + connector, push the tool down from the top.
 - When separating the DC - connector, push the tool down from the bottom.
 - Separate the connectors by hand.

6.2 Battery Connection

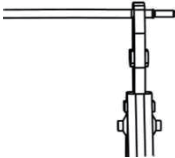
- Turn off the DC switch.
- Choose 10 AWG wire to connect the battery.
- Trim 6mm of insulation from the wire end.



- Separate the DC connector (battery) as below.



- Insert striped cable into pin contact and ensure all conductor strands are captured in the pin contact.
- Crimp pin contact by using a crimping plier. Put the pin contact with striped cable into the corresponding crimping pliers and crimp the contact.



- Insert pin contact through the cable nut to assemble into back of the male or female plug. When you feel or hear a “click” the pin contact assembly is seated correctly.



- Unlock the DC connector
 - Use the specified wrench tool.
 - When separating the DC + connector, push the tool down from the top.
 - When separating the DC - connector, push the tool down from the bottom.
 - Separate the connectors by hand.

6.3 Grid Connection

Step 1: Grid String Connection

H1/AC1 series inverters are designed for single-phase grid. Voltage range is 220/230/240V; frequency is 50/60Hz. Other technical requests should comply with the requirement of the local public grid.

Model	H1-3.0-E	H1-3.7-E	H1-4.6-E	H1-5.0-E	H1-6.0-E
	AC1-3.0-E	AC1-3.7-E	AC1-4.6-E	AC1-5.0-E	AC1-6.0-E
Cable (AC)	8.0mm ²	8.0mm ²	8.0mm ²	8.0mm ²	10.0mm ²
Cable (BACK-UP)	4.0mm ²	4.0mm ²	6.0mm ²	6.0mm ²	6.0mm ²
Micro-Breaker	50A	50A	63A	63A	63A

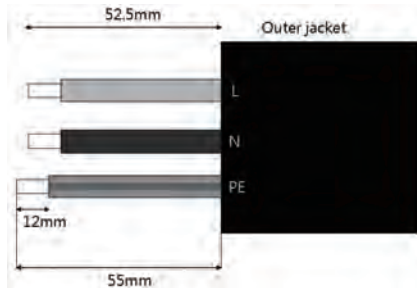
Note:

- If you don't use the back-up function or use on-grid power to charge the battery, the wiring conduct core section can use 4-6mm².
- A micro-breaker for max output overcurrent protection device shall be installed between inverter and grid, and the current of the protection device is referred to the table above, any load SHOULD NOT be connected with the inverter directly.



Step 2: Grid Wiring

- Check the grid voltage and compare with the permitted voltage range (refer to technical data).
- Disconnect the circuit-breaker from all the phases and secure against re-connection.
- Trim the wires
 - Trim all the wires to 52.5mm and the PE wire to 55mm.
 - Use the crimping pliers to trim 12mm of insulation from all wire ends as below.



L: Brown/Red Wire
N: Blue/Black Wire
PE: Yellow & Green Wire

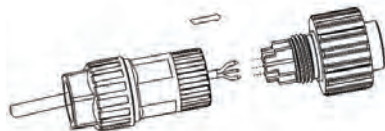
Note: Please refer to local cable type and color for actual installation.

A. BACK-UP Wiring

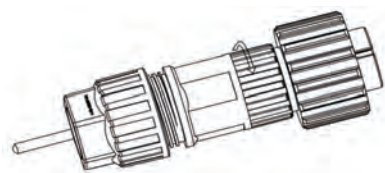
- Separate the BACK-UP plug into three parts as below.
 - Hold middle part of the female insert, rotate the back shell to loosen it, detach it from female insert.
 - Remove the cable nut (with rubber insert) from the back shell.



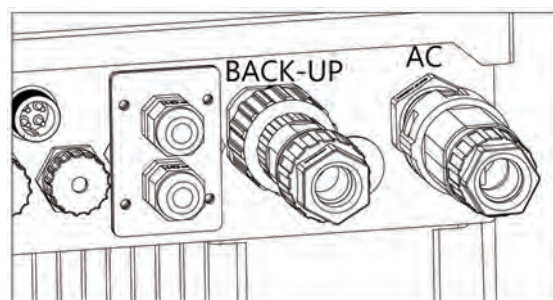
- Slide the cable nut and then the back shell onto the cable.



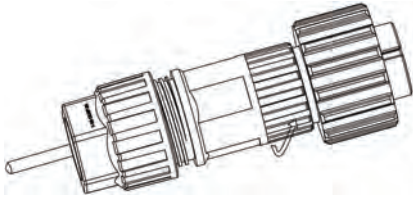
- Push the threaded sleeve into the socket, tighten up the cap on the terminal.



- Push the threaded sleeve to connection terminal until both are locked tightly on the inverter.



- Loosen the cap on the terminal, pull the threaded sleeve out of the socket.

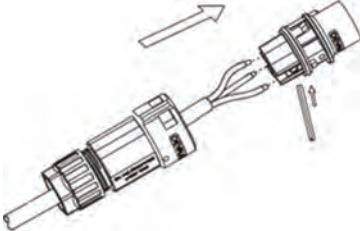


B. AC Wiring

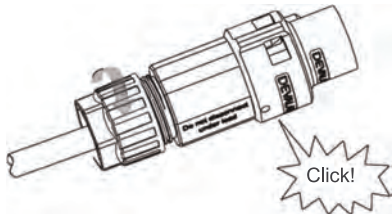
- Separate the AC plug into three parts as below.
 - Hold middle part of the female insert, rotate the back shell to loosen it, detach it from female inset.
 - Remove the cable nut (with rubber insert) from the back shell.



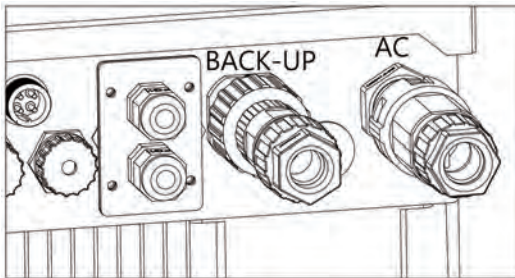
- Slide the cable nut and then the back shell onto the cable.



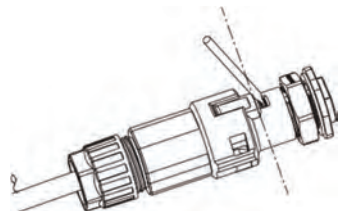
- Push the threaded sleeve into the socket, tighten up the cap on the terminal.



- Push the threaded sleeve to connection terminal until both are locked tightly on the inverter.

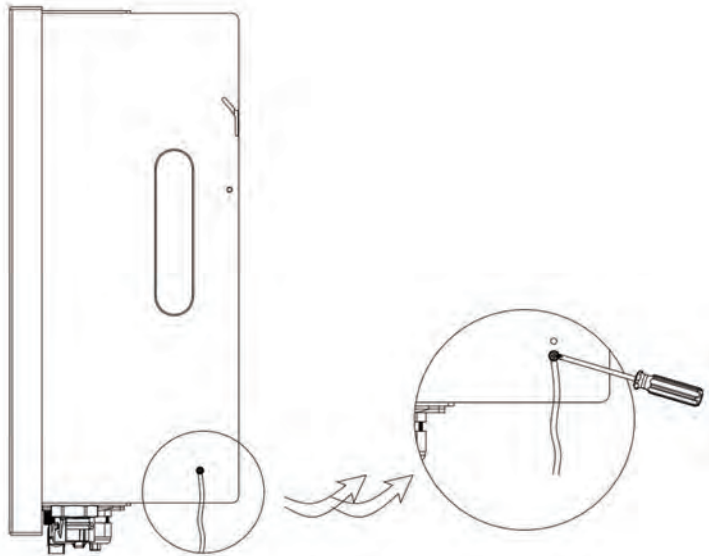


- Remove the AC connector: Press the bayonet out of the slot with a small screwdriver or the unlock tool and pull it out, or unscrew the threaded sleeve, then pull it out.



6.4 Earth Connection

Screw the ground screw with screwdriver as shown below:



6.5 Communication Device Installation (Optional)

H1/AC1 series inverter are available with multiple communication options such as WiFi, LAN, GPRS, RS485 and Meter with an external device.

Operating information like output voltage, current, frequency, fault information, etc., can be monitored locally or remotely via these interfaces.

• WiFi/LAN/GPRS (Optional)

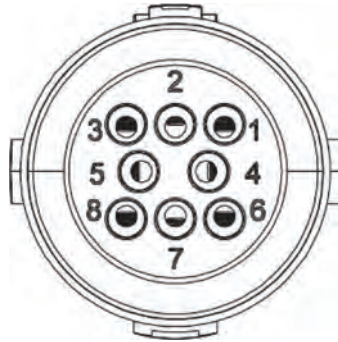
The inverter has an interface for WiFi/LAN/GPRS devices that allow this device to collect information from inverter; including inverter working status, performance etc., and update that information to monitoring platform (the WiFi/LAN/GPRS device is available to purchase from your local supplier).

Connection steps:

1. For GPRS device: Please insert the SIM Card (please refer to the GPRS product manual for more details).
2. For LAN device: Please complete the wiring between router and LAN device (please refer to the LAN product manual for more details).
3. Plug the WiFi/LAN/GPRS device into “WiFi/GPRS” port at the bottom of the inverter.
4. For WiFi device: Connect the WiFi with the local router, and complete the WiFi configuration (please refer to the WiFi product manual for more details).
5. Set-up the site account on the Fox monitoring platform (please refer to the monitoring user manual for more details).

- **Meter/CT/RS485**

The inverter has integrated export limitation functionality. To use this function, a power meter or a CT must be installed. The PIN definitions of Meter/CT/485 interface are as below.



PIN	1	2	3	4	5	6	7	8
Definition	Meter485A	Meter485B	485B	485A	CT2+	CT2-	CT1-	CT1+

Note:

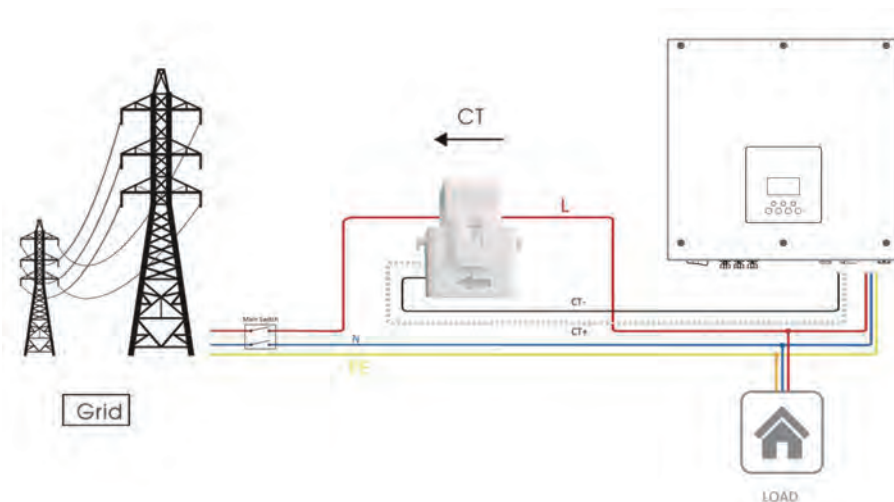
- CT1: For Hybrid/AC.
CT2: Grid tied inverter (if have).
- Compatible Meter type: DDSU666 (CHINT), SDM230 (EASTRON).

- CT

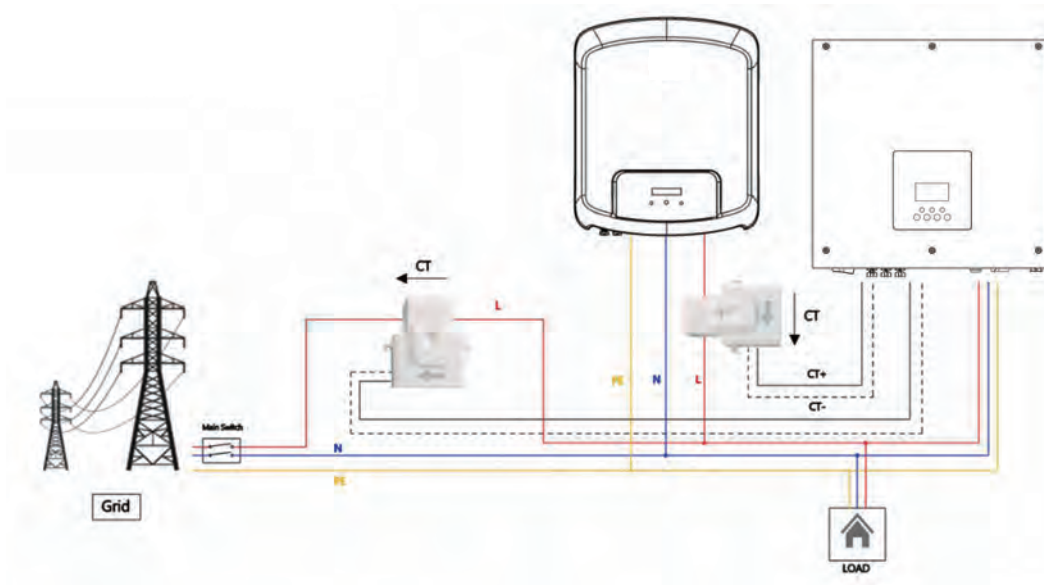
This inverter has an integrated export management function. To enable this function, a power meter or CT must be installed. The CT should be clamped on the main live line of the grid side. The arrow on the CT should be pointing towards the grid. The white cable connects to CT+, and the black cable connects to CT-.


Meter/CT setting:

Short press the touch key to switch display or make the number+1. Long press the touch key to confirm your setting.



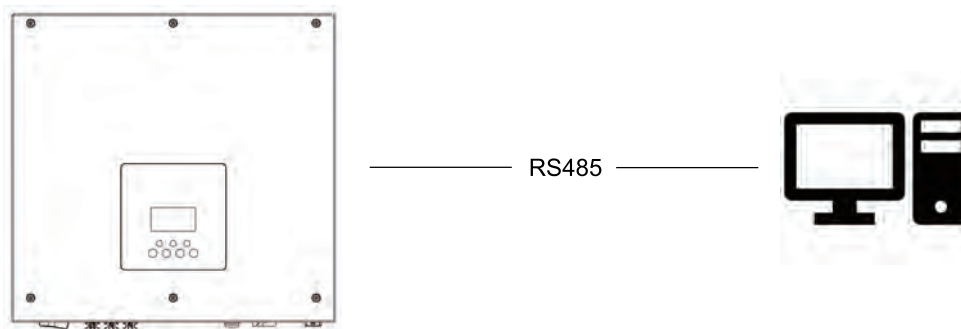
If there is another generator in the home, CT2 can be used to record the power generated by the generator and transmit the data to the website for monitoring.



	<p>Note!</p> <p>For a precise reading and control of power, a meter can be used instead of a CT. If the CT is fitted in the wrong orientation, anti-backflow function will fail.</p>
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- RS485

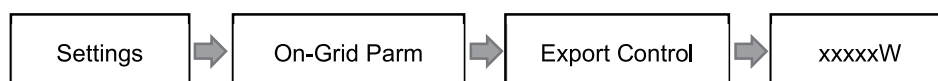
RS485 is a standard communication interface which can transmit the real time data from inverter to PC or other monitoring devices.



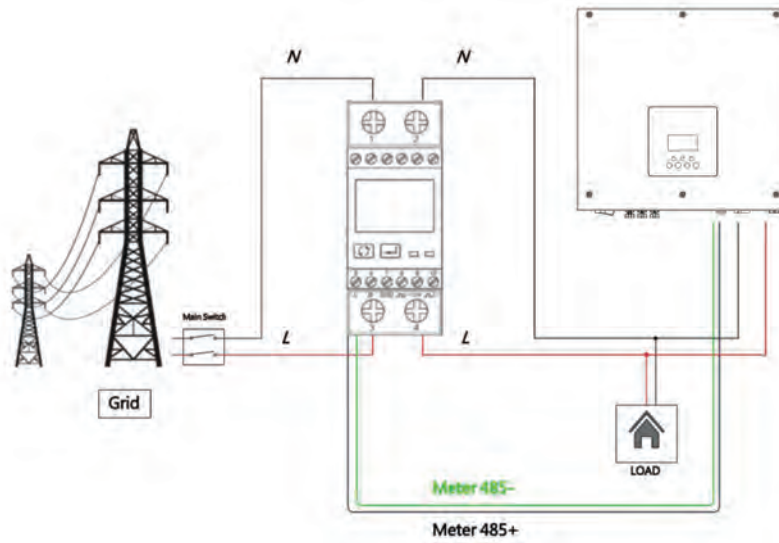
- Meter (optional)

The inverter has integrated export limitation functionality. To use this function, a power meter or a CT must be installed. For Meter installation, please install it on the grid side.

Export limitation setting:

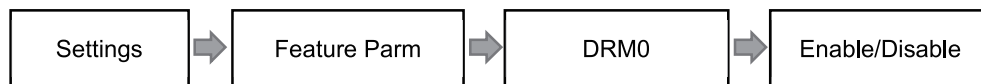


The electricity meter is connected as follows:



- **DRM**

DRM0 setting



DRM is provided to support several demand response modes by emitting control signals as below.

Mode	Requirement
DRM0	Operate the disconnection device.
DRM1	Do not consume power.
DRM2	Do not consume at more than 50% of rated power.
DRM3	Do not consume at more than 75% of rated power and source reactive power if capable.
DRM4	Increase power consumption (subject to constraints from other active DRMs).
DRM5	Do not generate power.
DRM6	Do not generate at more than 50% of rated power.
DRM7	Do not generate at more than 75% of rated power and sink reactive power if capable.
DRM8	Increase power generation (subject to constraints from other active DRMs).

DRM PIN Definition



PIN	1	2	3	4	5	6	7	8
Definition	GND	GND	DRM0	+3.3V	DRM4/8	DRM3/7	DRM2/6	DRM1/5

Model	Socket asserted by shorting pins		Function
DRM0	3	4	Operate the disconnection device.

- Ethernet**

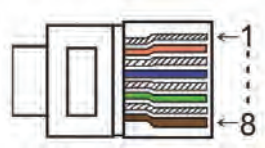
Ethernet communication is the standard communication interface.

Application Occasion

This function is applicable for the below situation:

- 1) For data transmission: It can transmit the inverter data from inverter to PC or other monitoring equipment.
- 2) For monitoring: It can transmit the inverter data from inverter to Foxess monitoring website/APP though home router connected.

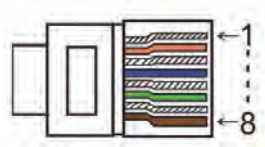
Ethernet PIN Definition



PIN	1	2	3	4	5	6	7	8
Definition	TX+	TX-	RX+	X	X	RX-	X	X

- BMS**

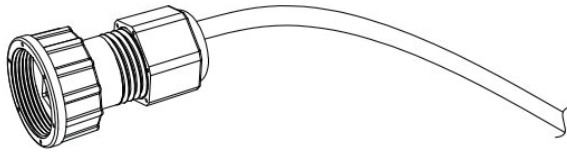
Communication interface between inverter and battery is RS485 or CAN with a Rj45 connector.



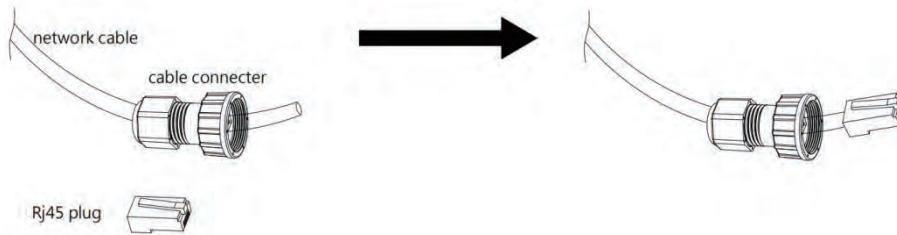
PIN	1	2	3	4	5	6	7	8
Definition	/	GND	BMS-485B	BMS-CANL	BMS-CANH	/	/	BMS-485A

Connection steps:

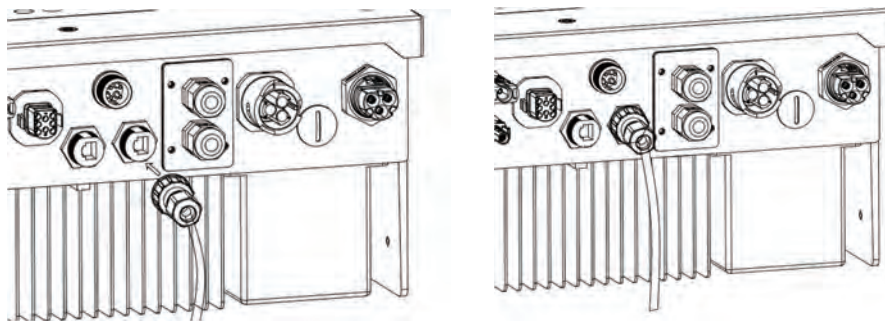
Step 1: Prepare a standard network cable and cable connector, then insert the network cable through the cable connector.



Step 2: Crimp the cable with a RJ45 plug which is inside of the cable connector.



Step 3: Insert the cable connector into BMS port at the bottom of inverter and screw it tightly.



• **COM**

ESTOP: Close the inverter.

Generator: Connect the generator and start-up it.

CAN: External debug.

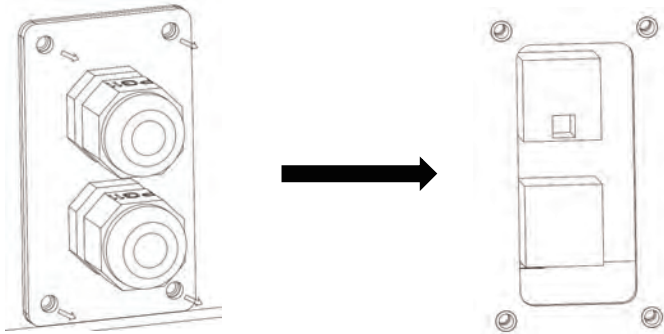


PIN	1	2	3	4	5	6	7	8
Definition	+3.3 V	GND	GENERATOR	BMS-CANL	BMS-CANH	+3.3V	GND	ESTOP

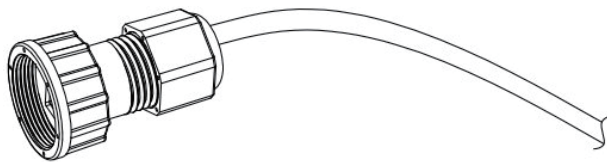
Model	Socket asserted by shorting pins		Function
ESTOP	7	8	Emergency stop the inverter.

Connection steps:

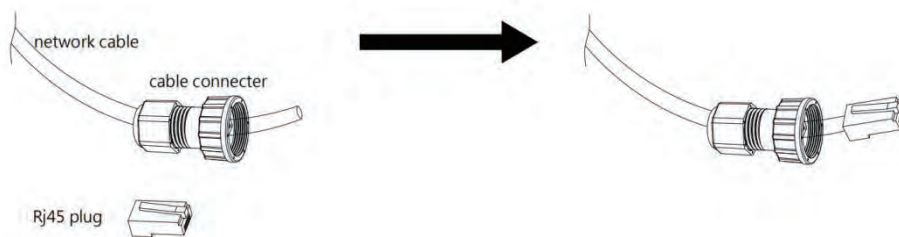
Step 1: Open the lid cover.



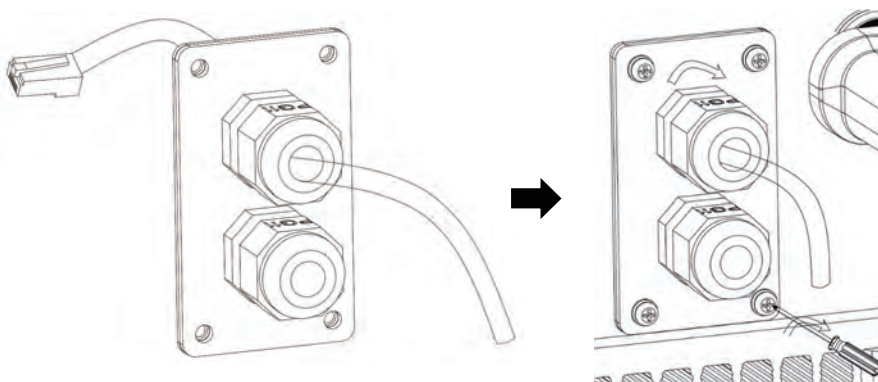
Step 2: Prepare a standard network cable and cable connector, then insert the network cable through the cable connector.



Step 3: Crimp the cable with a Rj45 plug which is inside of the cable connector.



Step 4: Insert the cable connector into COM port at the bottom of inverter and screw it tightly. Then insert other side of the network cable into PC or other device.



Note:

- Isolation Fault (Australia Market Only)

This inverter complies with IEC 62109-2 clause 13.9 for earth fault alarm monitoring. If an Earth Fault Alarm occurs, the fault code Isolation fault will be displayed on the inverter screen and the RED LED indicator will light up.

- Reactive Power Regulation for Voltage Variation (Volt-VAr Mode)

Details of how to enable this mode are contained in the “Advanced Configuration Guide”, which can be accessed at our website at <https://www.foxess.com>.

- Power Derating for Voltage Variation (Volt-Watt Mode)

Details of how to enable this mode are contained in the “Advanced Configuration Guide”, which can be accessed at our website at <https://www.foxess.com>.

6.6 Inverter Start-Up

Please refer to the following steps to start up the inverter.

1. Ensure the inverter fixed well on the wall.
2. Make sure all the DC wirings and AC wirings are completed.
3. Make sure the CT/meter is connected well.
4. Make sure the battery is connected well.
5. Make sure the external EPS contactor is connected well (if needed).
6. Turn on the PV/DC switch (for hybrid only), AC breaker, EPS breaker and battery breaker.
7. Enter the settings page, select START / STOP and set it to start.

Note:

- When starting the inverter for the first time, the country code will be set by default to the local settings. Please check if the country code is correct.
- Set the time on the inverter using the button or by using the APP.

6.7 Inverter Switch Off

Please refer to the following steps to switch off the inverter.

1. Enter the settings page, select START / STOP and set it to stop.
2. Turn off the PV/DC switch (for hybrid only), AC breaker, EPS breaker and battery breaker.
3. Wait 5 min before you open the upper lid (if in need of repair).

7. Firmware Upgrading

User can upgrade inverter's firmware via a U-disk.

- Preparation

Please ensure the inverter is steadily powered on.

Inverter must keep the battery on through whole procedure of upgrading. Please prepare a PC and make sure the size of U-disk is under 32G, and the format is fat 16 or fat 32.

- Upgrading steps:

Step 1: Please contact our service support to get the update files, and extract it into your U-disk as follow:

update/master/ H1_master_vx.xx.bin

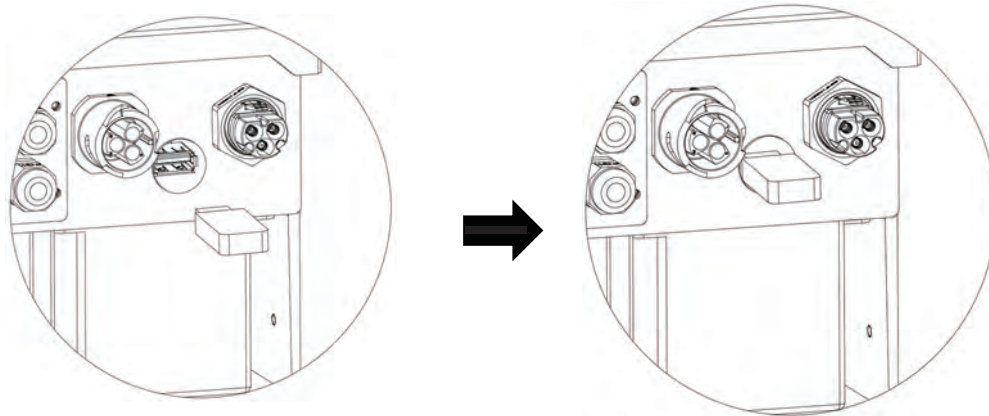
update/slave/ H1_slave_vx.xx.bin

update/manager/ H1_manager_vx.xx.bin

Note: vx.xx is version number.

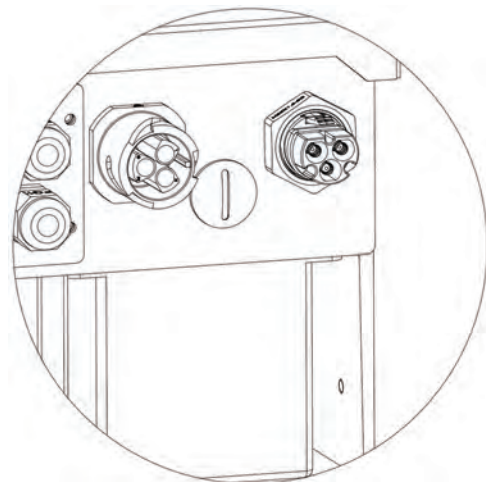
Warning: Make sure the directory is in accordance with above form strictly! Do not modify the program file name, or it may cause the inverter not work anymore!

Step 2: Unscrew the waterproof lid and insert U-disk into the "USB" port at the bottom of the inverter.



Step 3: The LCD will show the selection menu. Then press up and down to select the one that you want to upgrade and press "OK" to confirm to upgrade.

Step 4: After the upgrade is finished, pull out the U-disk. Screw the waterproof lid.



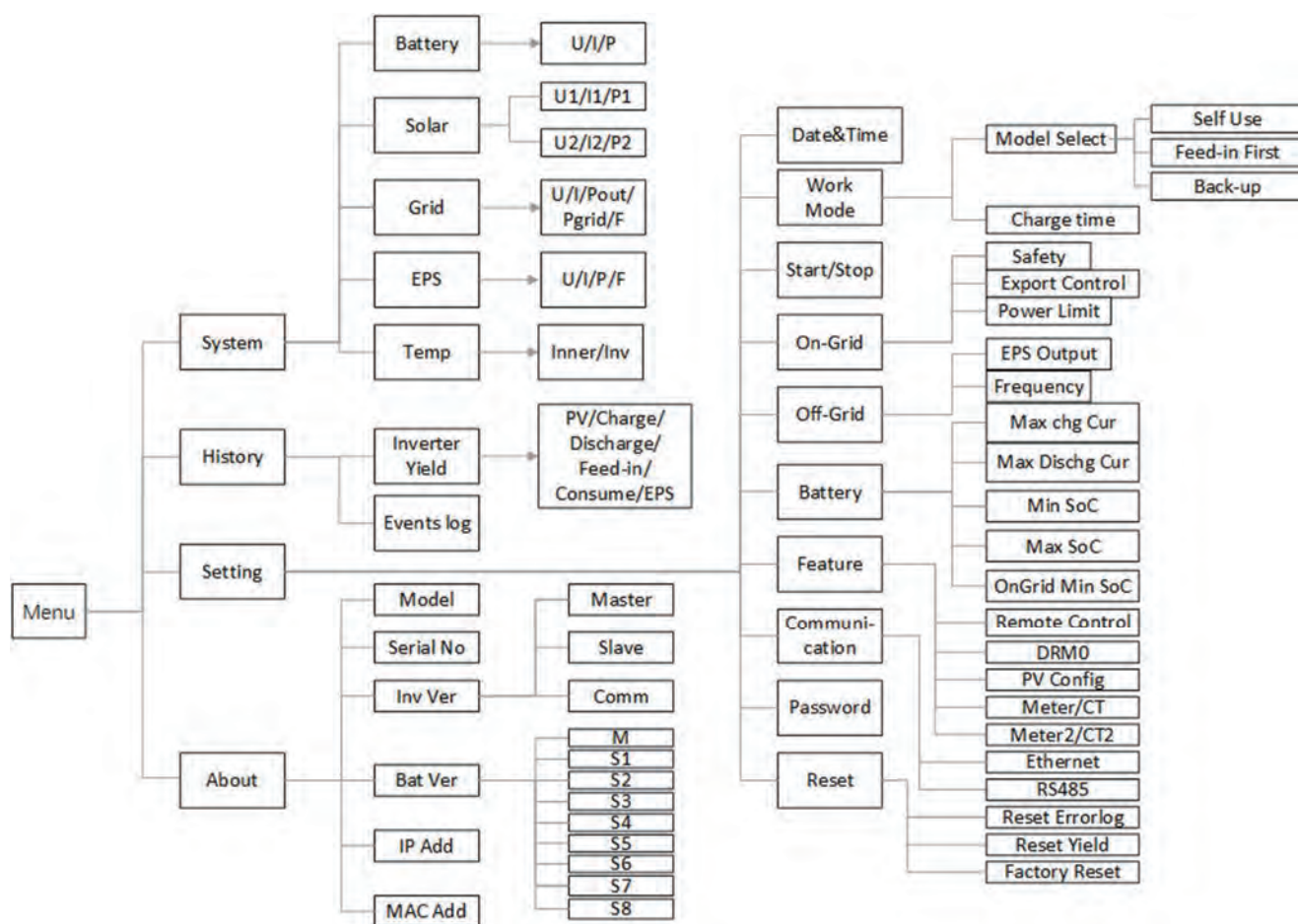
8. Operation

8.1 Control Panel



Object	Name	Function
A	LCD screen	Display the information of the inverter.
B	Indicator LED	Red: The inverter is in fault mode.
C		Blue: The inverter is normally connected to the battery.
D		Green: The inverter is in normal state.
E	Function button	Up button: Move cursor to upside or increase value.
F		Down button: Move cursor to downside or decrease value.
G		OK button: Confirm the selection.
H		Return button: Return the previous operation.

8.2 Function Tree



9. Maintenance

This section contains information and procedures for solving possible problems with the Fox inverters and provides you with troubleshooting tips to identify and solve most problems that can occur.

9.1 Alarm List

Fault Code	Solution
Grid Lost Fault	<p>Grid is lost.</p> <ul style="list-style-type: none"> • System will reconnect if the utility is back to normal. • Or seek help from us, if not go back to normal state.
Grid Volt Fault	<p>Grid voltage out of range.</p> <ul style="list-style-type: none"> • System will reconnect if the utility is back to normal. • Or seek help from us, if not go back to normal state.

Grid Freq Fault	<p>Grid frequency out of range.</p> <ul style="list-style-type: none"> • System will reconnect if the utility is back to normal. • Or seek help from us, if not go back to normal state.
10min Volt Fault	<p>The grid voltage is out of range for the last 10 Minutes.</p> <ul style="list-style-type: none"> • System will reconnect if the utility is back to normal. • Or seek help from us, if not go back to normal state.
SW Inv Cur Fault	<p>Output current high detected by software.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
DCI Fault	<p>DC component is out of limit in output current.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
HW Inv Cur Fault	<p>Output current high detected by hardware.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
SW Bus Vol Fault	<p>Bus voltage out of range detected by software.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Bat Volt Fault	<p>Battery voltage fault.</p> <ul style="list-style-type: none"> • Check if the battery input voltage is within the normal range. • Or seek help from us.
SW Bat Cur Fault	<p>Battery current high detected by software.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Iso Fault	<p>The isolation is failed.</p> <ul style="list-style-type: none"> • Please check if the insulation of electric wires is damaged. • Wait for a while to check if back to normal. • Or seek for help from us.
Res Cur Fault	<p>The residual current is high.</p> <ul style="list-style-type: none"> • Please check if the insulation of electric wires is damaged. • Wait for a while to check if back to normal. • Or seek for help from us.
Pv Volt Fault	<p>PV voltage out of range.</p> <ul style="list-style-type: none"> • Please check the output voltage of PV panels. • Or seek for help from us.
SW Pv Cur Fault	<p>PV input current high detected by software.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.

Temp Fault	<p>The inverter temperature is high.</p> <ul style="list-style-type: none"> • Please check if the environment temperature. • Wait for a while to check if back to normal. • Or seek for help from us.
Ground Fault	<p>The ground connection is failed.</p> <ul style="list-style-type: none"> • Check the voltage of neutral and PE. • Check AC wiring. • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Over Load Fault	<p>Over load in on grid mode.</p> <ul style="list-style-type: none"> • Please check if the load power exceeds the limit. • Or seek for help from us.
Eps Over Load	<p>Over load in off grid mode.</p> <ul style="list-style-type: none"> • Please check if the eps load power exceeds the limit. • Or seek for help from us.
Bat Power Low	<p>The battery power is low.</p> <ul style="list-style-type: none"> • Wait the battery to be recharged. • Or seek for help from us.
HW Bus Vol Fault	<p>Bus voltage out of range detected by hardware.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
HW Pv Cur Fault	<p>PV input current high detected by hardware.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
HW Bat Cur Fault	<p>Battery current high detected by hardware.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
SCI Fault	<p>The communication between master and manager is fail.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
MDSP SPI Fault	<p>The communication between master and slave is fail.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
MDSP Smpl Fault	<p>The master sample detection circuit is failed.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.

Res Cur HW Fault	Residual current detection device is failed. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Inv EEPROM Fault	The inverter eeprom is fault. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
PvCon Dir Fault	The PV connection is reversed. <ul style="list-style-type: none"> • Check if the positive pole and negative pole of PV are correctly connected. • Or seek help from us.
Bat Relay Open	The battery relay keeps open. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Bat Relay Short Circuit	The battery relay keeps close. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Bat Buck Fault	The battery buck circuit mosfet is fail. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Bat Boost Fault	The battery boost circuit mosfet is fail. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Eps Relay Fault	The eps relay is failed. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
BatCon Dir Fault	The battery connection is reversed. <ul style="list-style-type: none"> • Check if the positive pole and negative pole of battery are correctly connected. • Or seek help from us.
Main Relay Open	The grid relay keeps open. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
S1 Close Fault	The grid relay S1 keep close. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
S2 Close Fault	The grid relay S2 keep close. <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.

M1 Close Fault	<p>The grid relay M1 keep close.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
M2 Close Fault	<p>The grid relay M2 keep close.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
GridV Cons Fault	<p>The grid voltage sample value between master and slave is not consistent.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
GridF Cons Fault	<p>The grid frequency sample value between master and slave is not consistent.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Dci Cons Fault	<p>The dci sample value between master and slave is not consistent.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Rc Cons Fault	<p>The residual current sample value between master and slave is not consistent.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
RDSP SPI Fault	<p>The communication between master and slave is fail.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
RDSP Smpl Fault	<p>The slave sample detection circuit is failed.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
ARM EEPROM Fault	<p>The manager eeprom is fault.</p> <ul style="list-style-type: none"> • Disconnect PV, grid and battery, then reconnect. • Or seek help from us, if not go back to normal state.
Meter Lost Fault	<p>The communication between meter and Inverter is interrupted.</p> <ul style="list-style-type: none"> • Check if the communication cable between meter and Inverter is correctly and well connected.
BMS Lost	<p>The communication between BMS and Inverter is interrupted.</p> <ul style="list-style-type: none"> • Check if the communication cable between BMS and Inverter is correctly and well connected.
Bms Ext Fault	<p>The communication between BMS and Inverter is interrupted.</p> <ul style="list-style-type: none"> • Check if the communication cable between BMS and Inverter is correctly and well connected.
Bms Int Fault	<p>DIP switch at the wrong position; The communication between battery packs is interrupted.</p> <ul style="list-style-type: none"> • Move the DIP switch to the correct position; • Check if the communication cable between battery packs is correctly and well connected.

Bms Volt High	Battery over voltage. • Please contact battery supplier.
Bms Volt Low	Battery under voltage. • Please contact battery supplier.
Bms ChgCur High	Battery charge over current. • Please contact battery supplier.
Bms DchgCur High	Battery discharge over current. • Please contact battery supplier.
Bms Temp High	Battery over temperature. • Please contact battery supplier.
Bms Temp Low	Battery under temperature. • Please contact battery supplier.
BmsCellImbalance	The capacities of cells are different. • Please contact battery supplier.
Bms HW Protect	Battery hardware under protection. • Please contact battery supplier.
BmsCircuit Fault	Bms hardware circuit fault. • Please contact battery supplier.
Bms Insul Fault	Battery insulation fault. • Please contact battery supplier.
BmsVoltsSen Fault	Battery voltage sensor fault. • Please contact battery supplier.
BmsTempSen Fault	Battery temperature sensor fault. • Please contact battery supplier.
BmsCurSen Fault	Battery current sensor fault. • Please contact battery supplier.
Bms Relay Fault	Battery relay fault. • Please contact battery supplier.
Bms Type Unmatch	The capacity of battery packs is different. • Please contact battery supplier.
Bms Ver Unmatch	The software between slaves are different. • Please contact battery supplier.

Bms Mfg Unmatch	The cell manufacture is different. • Please contact battery supplier.
Bms SwHw Unmatch	The slave software and hardware are not match. • Please contact battery supplier.
Bms M&S Unmatch	The software between Master and Slave are not match. • Please contact battery supplier.
Bms ChgReq NoAck	No action for charging request. • Please contact battery supplier.

9.2 Troubleshooting and Routine Maintenance

- Troubleshooting
 - a. Please check the fault message on the System Control Panel or the fault code on the inverter information panel. If a message is displayed, record it before doing anything further.
 - b. Attempt the solution indicated in table above.
 - c. If your inverter information panel is not displaying a fault light, check the following to make sure that the current state of the installation allows for proper operation of the unit:
 - (1) Is the inverter located in a clean, dry, adequately ventilated place?
 - (2) Have the DC input breakers opened?
 - (3) Are the cables adequately sized?
 - (4) Are the input and output connections and wiring in good condition?
 - (5) Are the configurations settings correct for your particular installation?
 - (6) Are the display panel and the communications cable properly connected and undamaged?

Contact Fox Customer Service for further assistance. Please be prepared to describe details of your system installation and provide the model and serial number of the unit.

- Safety check

A safety check should be performed at least every 12 months by a qualified technician who has adequate training, knowledge and practical experience to perform these tests. The data should be recorded in an equipment log. If the device is not functioning properly or fails any of the tests, the device has to be repaired. For safety check details, refer to section 2 of this manual.

- Maintenance checking list

During the process of using the inverter, the responsible person shall examine and maintain the machine regularly. The required actions are as follows.

- Check that if the cooling fins at the rear of the inverters are collecting dust/dirt, and the machine should be cleaned when necessary. This work should be conducted periodically.
- Check that if the indicators of the inverter are in normal state, check if the display of the inverter is normal. These checks should be performed at least every 6 months.
- Check if the input and output wires are damaged or aged. This check should be performed at least every 6 months.
- Get the inverter panels cleaned and their security checked at least every 6 months.

Note: Only qualified individuals may perform the following works.

10. Decommissioning

10.1 Dismantling the Inverter

- Disconnect the inverter from DC (for hybrid only) Input and AC output. Wait for 5 minutes for the inverter to fully de-energize.
- Disconnect communication and optional connection wirings. Remove the inverter from the bracket.
- Remove the bracket if necessary.

10.2 Packaging

If possible, please pack the inverter with the original packaging. If it is no longer available, you can also use an equivalent box that meets the following requirements.

- Suitable for loads more than 30 kg.
- Contains a handle.
- Can be fully closed.

10.3 Storage and Transportation

Store the inverter in dry place where ambient temperatures are always between -40°C - $+70^{\circ}\text{C}$. Take care of the inverter during the storage and transportation; keep less than 4 cartons in one stack. When the inverter or other related components need to be disposed of, please ensure it is carried out according to local waste handling regulations. Please be sure to deliver any inverter that needs to be disposed from sites that are appropriate for the disposal in accordance with local regulations.

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